

# Reaching New Levels in PLM

Eduard Marfà  
Director EMEA Marketing, Teamcenter



**SIEMENS**

# Four Sectors cover the global trends – Leveraging the strength of Siemens



## Industry

Industry Automation

Drive Technologies

Customer Services

Metals Technologies <sup>1)</sup>

## Infra-structure & Cities

Rail Systems

Mobility and Logistics

Low and Medium Voltage

Smart Grid

Building Technologies

Osram <sup>2)</sup>

## Energy

Fossil Power Generation

Wind Power

Solar & Hydro

Power Transmission

Oil & Gas

Energy Service

## Health-care

Imaging & Therapy

Clinical Products

Diagnostics

Customer Solutions

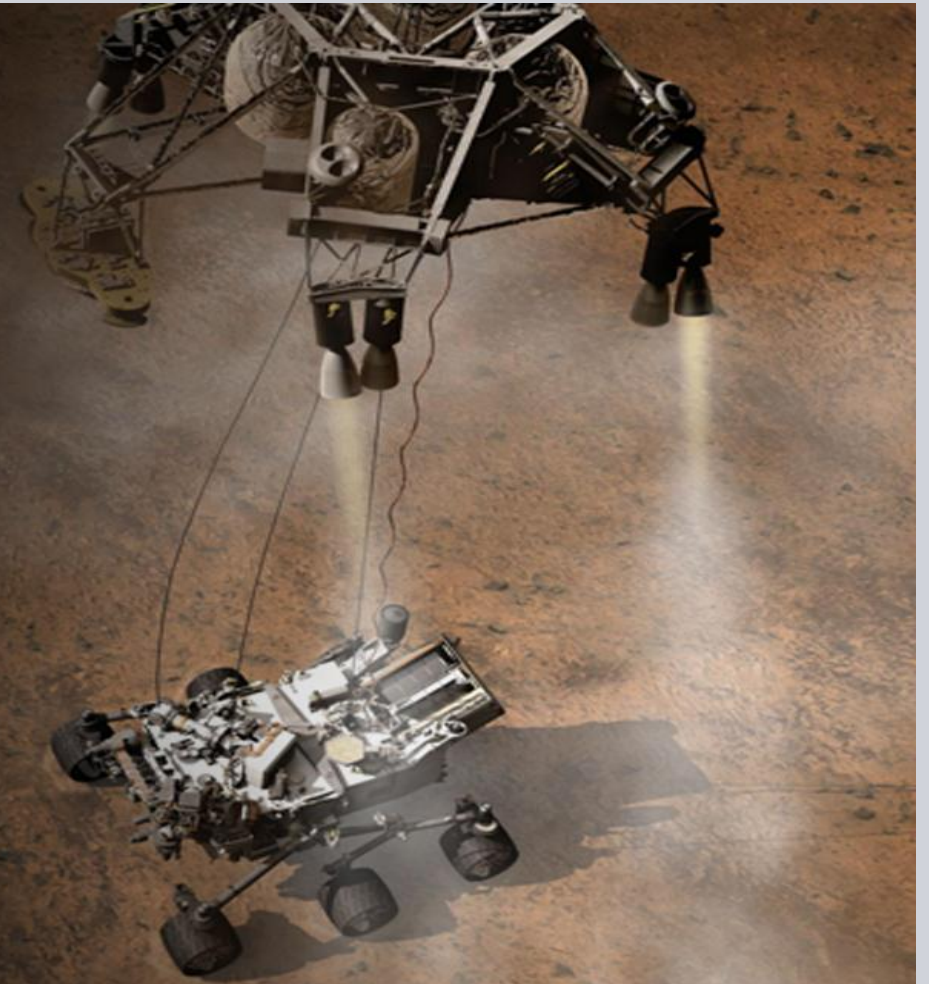




## A Complex Engineering Challenge...

# Landing on Mars is one of the hardest jobs on Earth.

On August 5, the Mars rover Curiosity landed successfully on the surface of Mars. There was only one chance to get it right. For this unprecedented challenge, NASA employed Siemens PLM software solutions. The development team at NASA's Jet Propulsion Laboratory digitally designed, tested, assembled, and simulated the entire Mars rover before a single physical prototype was created.



# Industry Automation

## Strong business performance



### Industry Automation

We offer a unique combination of automation technologies and Industry Software spanning the entire value chain from product design to service.

Our portfolio enables our customers to slash time-to-market by up to 50 percent.

### Key Figures FY 2010 / FY 2011<sup>1)</sup>

in millions of Euro	2010	2011	$\Delta$ Actual Adjusted <sup>2)</sup>	
New Orders:	6,421	7,490	+ 17%	+ 15%
Revenue:	6,226	7,461	+ 20%	+ 18%
Profit:	1,004	1,415	+ 41%	



Siemens Industry Automation optimizes the industrial process of manufacturing companies.

<sup>1)</sup> Figures as of September 30, 2011 for FY 2011.  
<sup>2)</sup> Excluding currency translation and portfolio effects.

# Siemens Research and Development

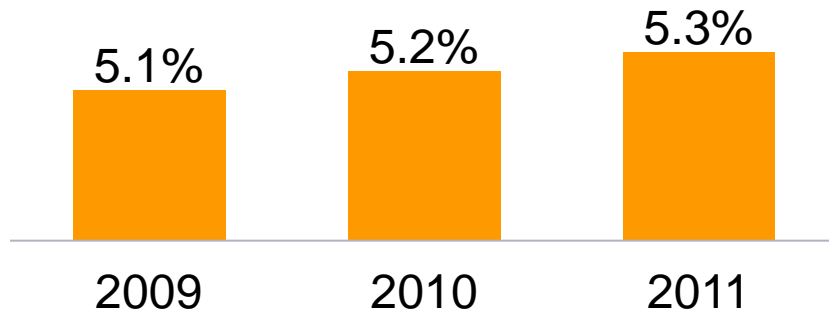
## Innovation is our lifeblood



### Key R&D figures

- R&D spending: \$5.4 billion in fiscal 2011, or 5.3% of revenue
- 27,800 R&D employees worldwide
- ~17,000 software engineers
- 160 R&D locations in roughly 30 countries around the world
- 8,600 inventions in fiscal 2011
- 53,300 patents granted

*R&D spending in percent of revenue*

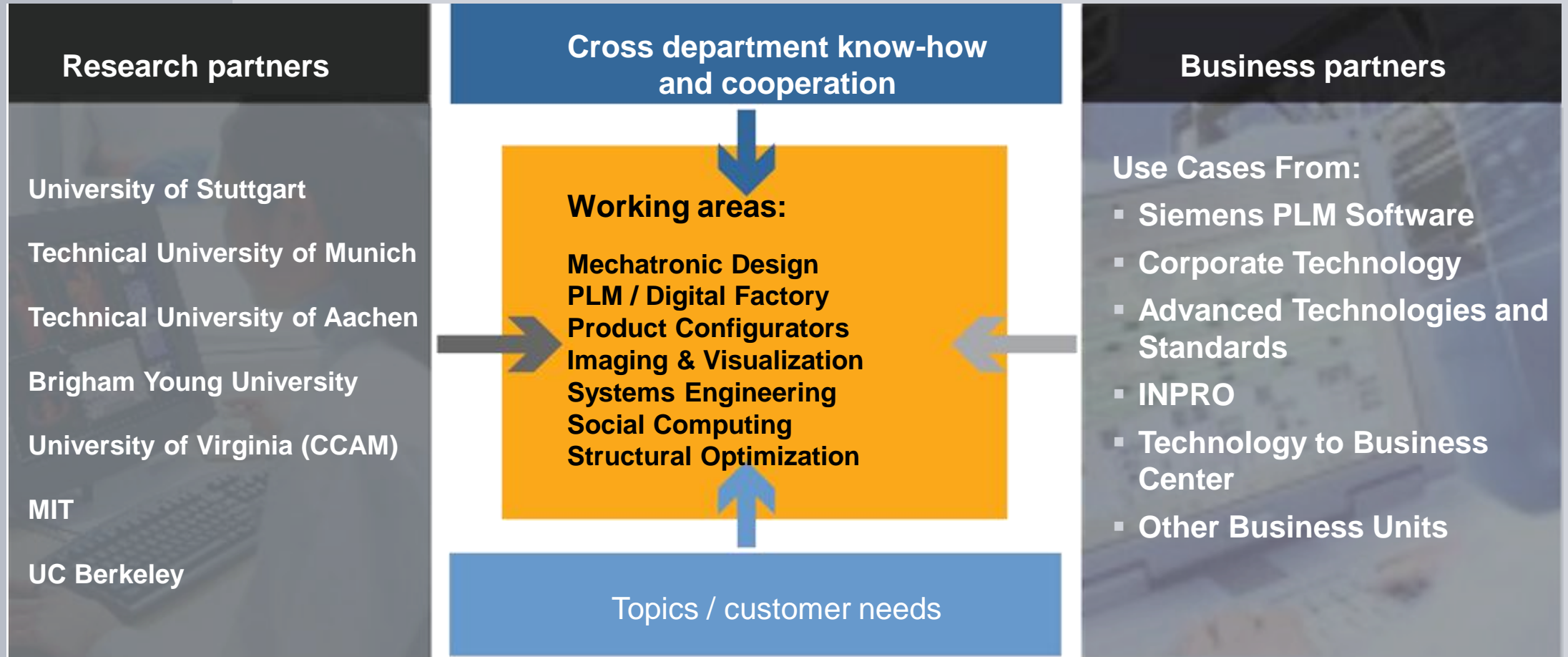


### Ranking, recent highlights

- Our patent position in fiscal 2011:
  - ➔ Germany: No. 3
  - ➔ Europe: No. 1
  - ➔ USA: No. 9
- Recent innovations:
  - ➔ **Active Workspace** is a intuitive and highly visual environment where data from anywhere in a company's PLM ecosystem can be found to help you more quickly make sound decisions
  - ➔ **TIA Portal** software platform enables design of all automation processes from a single computer screen

# Siemens Corporate Technology

## PLM Related Research



**Goal:** Leverage global expertise to innovate new products



# Siemens Industry Software Strategy

## Integrate product and production lifecycles



Create intelligent product and production lifecycle

- Merge virtual with physical worlds
- Establish a digital platform for the integrated lifecycles
- Share knowledge between integrated lifecycles



PLM

MES

Plant Engineering

Automation Engineering



# Siemens Industry Software

## Customer deployment

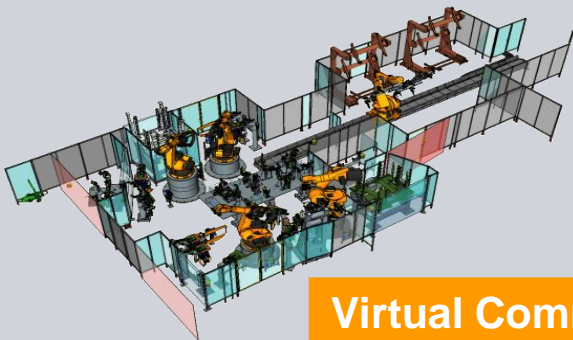


Process Industry

### Product Development

Teamcenter – Simatic IT (R&D Suite)

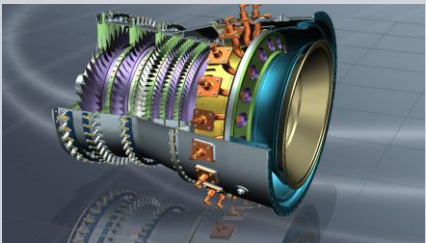
Bayernland (prod.)  
Green Mountain, JTI (impl.)



### Virtual Commissioning

Process Simulate, Plant Simulation - Simit

Integration released  
First pilots in Automotive

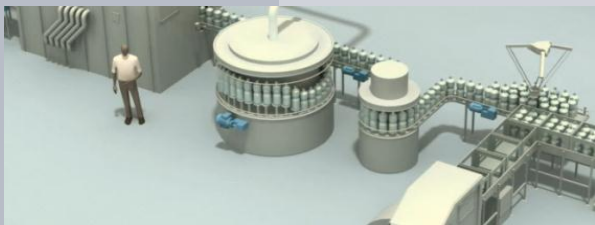


### PLM – MES Integration

Teamcenter – Simatic IT (Prod. Suite)

Rolls Royce international roll-out (prod.)  
ITP (impl.)

Discrete Industry



PLAN

Product Planning

DEVELOP

Product Development

BUILD

Production Planning

SUPPORT

Production Engineering

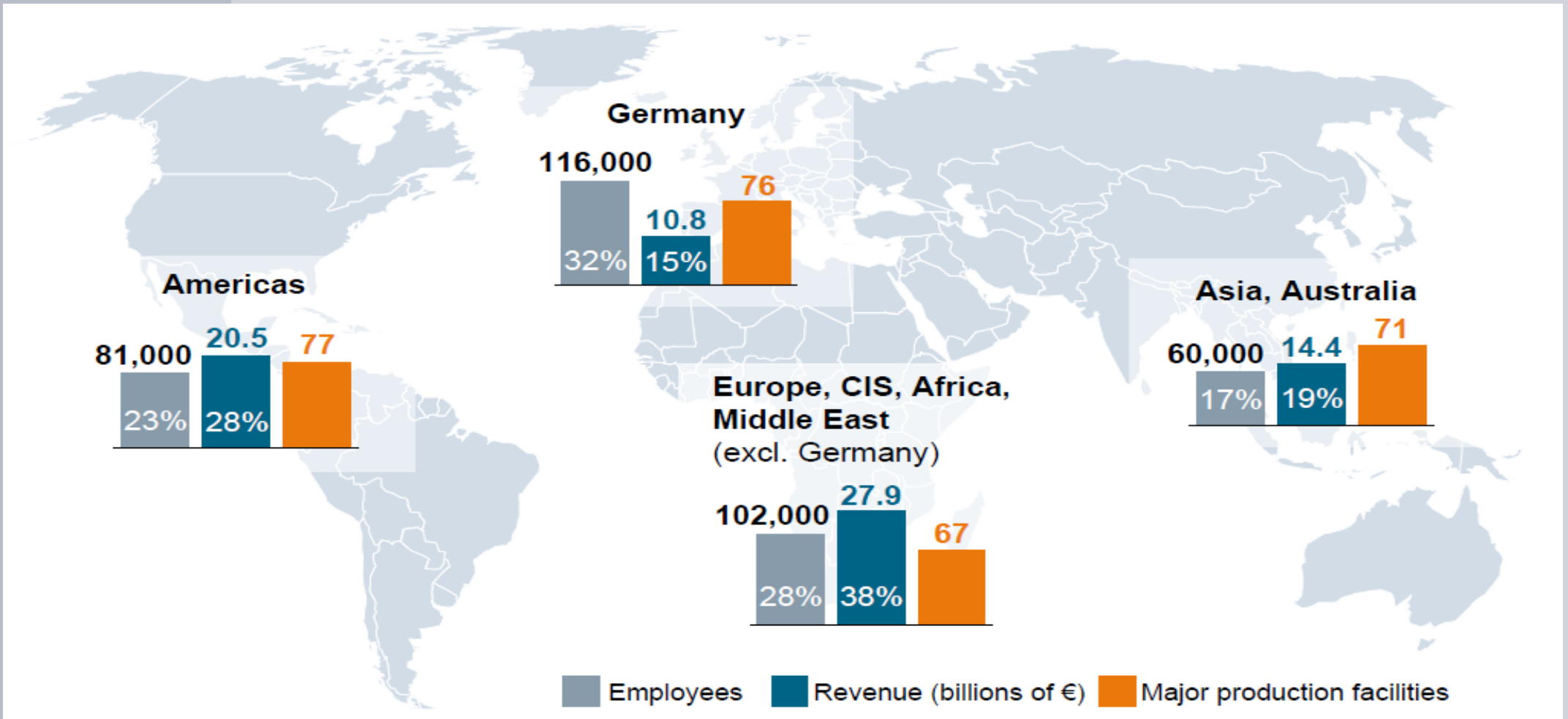
Production Execution

Service and Support

# Engineering and Manufacturing Culture

Siemens has more than 291 factories globally

**SIEMENS**



# PLM: The New Enterprise Software Player



“ Product lifecycle management is an integrated, information-driven approach to all aspects of a product’s life -- from its design inception through its manufacture, deployment and maintenance, culminating in its removal from service and final disposal.”

University of Michigan PLM Development Consortium



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# PLM is Product Lifecycle Management

## What is PLM

### Value of PLM

### Business Opportunity

### PLM Capabilities

### PLM in Industries

### Analysts Perspective

### Case Studies

## PLM Principles

### PLM Capabilities

### Implementing PLM

## *Enabling the Next Generation of Lean Thinking*

PLM supports process standardization according to lean principles across the critical product lifecycle workstreams from Engineering and Product Development thru Manufacturing and Supply Chain while specifically enabling:

- **Collaborative** creation, management, dissemination, and use of product definition information globally
- **Optimized** key process flows according to lean principles across the extended enterprise (customers, joint ventures, supply partners, ...)
- **Integrated** people, processes, business systems, and information
- **Scalability** to span the entire lifecycle from concept to end of life of a product



# PLM Value to the Business

## What is PLM

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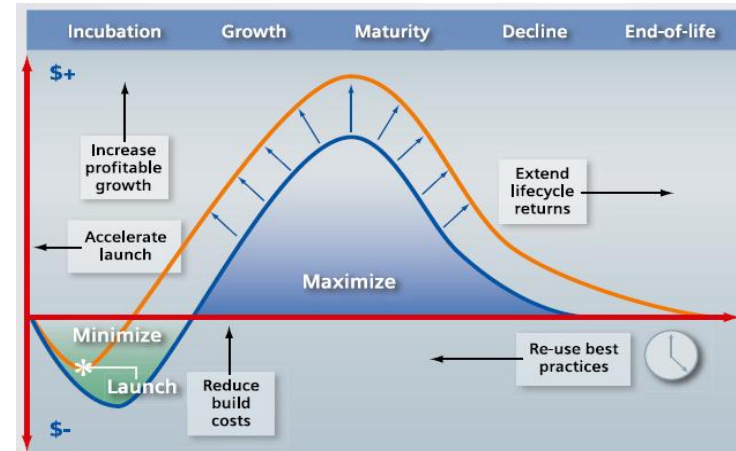
### PLM Capabilities

### Implementing PLM

**PLM helps companies deliver faster with improved quality bringing more business at a reduced cost.**

## Revenue

- Right Product to Market
- New Product Intro
- Product Margins
- Product Service & Delivery



- Reduce cost of space access by 10x
- 50% productivity improvement



- Reduce rework by 80%
- 90% fewer deviations in project and technical documentation



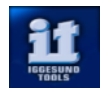
- Faster quotes and more accurate cost estimates
- Plant design costs reduced by 2/3



- Find information immediately on-line
- Better informed engineering decisions



- 50% reduction in development cycle times
- 20% cycle time savings thanks to cPDM



- Tasks completed in 2-3 days vs. 2-3 weeks
- Faster cycle times helps win new business



# PLM is a Strategic Business System

- What is PLM
- Value of PLM
- Business Opportunity
- PLM in Industries
- Analysts Perspective
- Case Studies
- PLM Principles
- PLM Capabilities
- Implementing PLM

Develop Capability Map

## PLM Capabilities Map - Plan

APQC (American Productivity and Quality Center)			Planning		
Process Category	Process Group	Process Relationships Ratings : (9 - Strong ; 3 - Moderate ; 1 - Weak ; 0 - None)	Requirements & Planning	Product Portfolio	Program/Project Management
1.0. Develop Vision and Strategy (10002)					
2.0. Develop and Manage Products and Services (10003)					
3.0. Market and Sell Products and Services (10004)					
4.0. Deliver Products and Services (10005)					
5.0. Manage Customer Service (10006)					
6.0. Develop and Manage Human Capital (10007)					
7.0. Manage Information Technology (10008)					
8.0. Manage Financial Resources (10009)					
9.0. Acquire, Construct, and Manage Property (10010)					
10.0. Manage Environmental Health and Safety (11179)					
11.0. Manage External Relationships (10012)					
12.0. Manage Knowledge, Improvement, and Change (10013)					

Key: High Impact Medium Impact Low Impact No Capabilities

Support Capability Map

## PLM Alignment to APQC Processes

# Siemens PLM support for industries

## What is PLM

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## PLM Principles

## PLM Capabilities

## Implementing PLM

***Currently 68,700 customers and 6,600,000 seats deployed***

- 24 of the top 25 Automotive OEM's use Siemens PLM solutions
- 21 of the top 25 Automotive Suppliers use Siemens PLM solutions
- 18 of the top 20 Aerospace companies use Teamcenter for PLM
- Top Shipbuilding companies have switched to Siemens PLM

"Product Lifecycle Management (PLM) is the newest wave in productivity. This revolutionary approach is an outcome of lean thinking; however, PLM eliminates waste and improves efficiency across *all* aspects of a product's life--from design to deployment--not just in its manufacture. By using people, product information, processes, and technology to reduce wasted time, energy, and material across an organization and into the supply chain, PLM *drives the next generation of lean thinking.*" – Michael Grieves: *Product Lifecycle Management*



# How companies benefit from Siemens PLM

## What is PLM

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Case Studies

PLM Principles

PLM Capabilities

Implementing PLM

## Index

### Change Management

FMC Technologies  
Mercury Marine  
Pratt & Whitney  
Teradyne  
Xerox

### Collaboration

Babcock International  
BAE Systems  
Perkins Engines  
Zhejiang

### Design Release

Hewlett Packard  
SpaceX

### Design Review

Fiat  
Hyundai  
Siemens Energy

### Manufacturing Planning

NPO Iskra

### Program Management

Teradyne

### Simulation

Ford  
Maya

## PLM Case Studies





# Confidence in Information and Processes

What is PLM

PLM Principles

Manage-Find-Share

PLM is a Platform

Implementing PLM

Fundamentals of PLM

PLM Capabilities

Implementing PLM

## Find it fast

*...a single source of data*

## Trust it

*...revision and security control*

## Comprehend it

*...intuitive 2D/3D visualization*

## Understand context

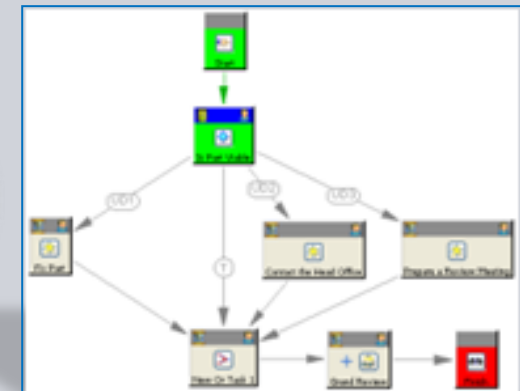
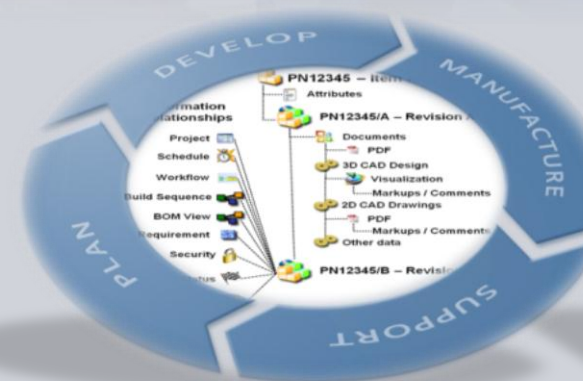
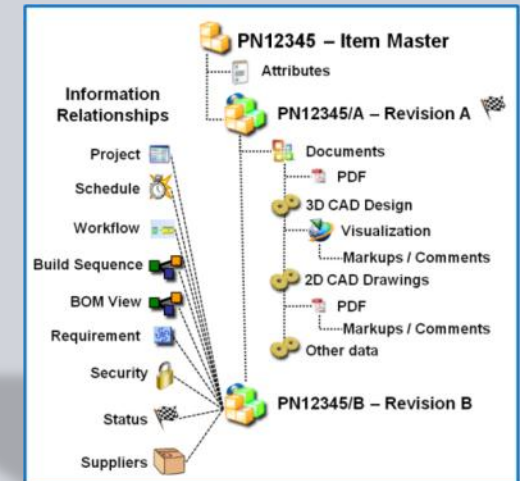
*...rich information relationships*

## Know when & what to do

*...schedule and workflow automation*

## Make it visible to others

*...automatic notification and reporting*



# Core concepts for PLM

What is PLM

PLM Principles

Manage-Find-Share

PLM is a Platform

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PLM Capabilities

Implementing PLM

## Manage information

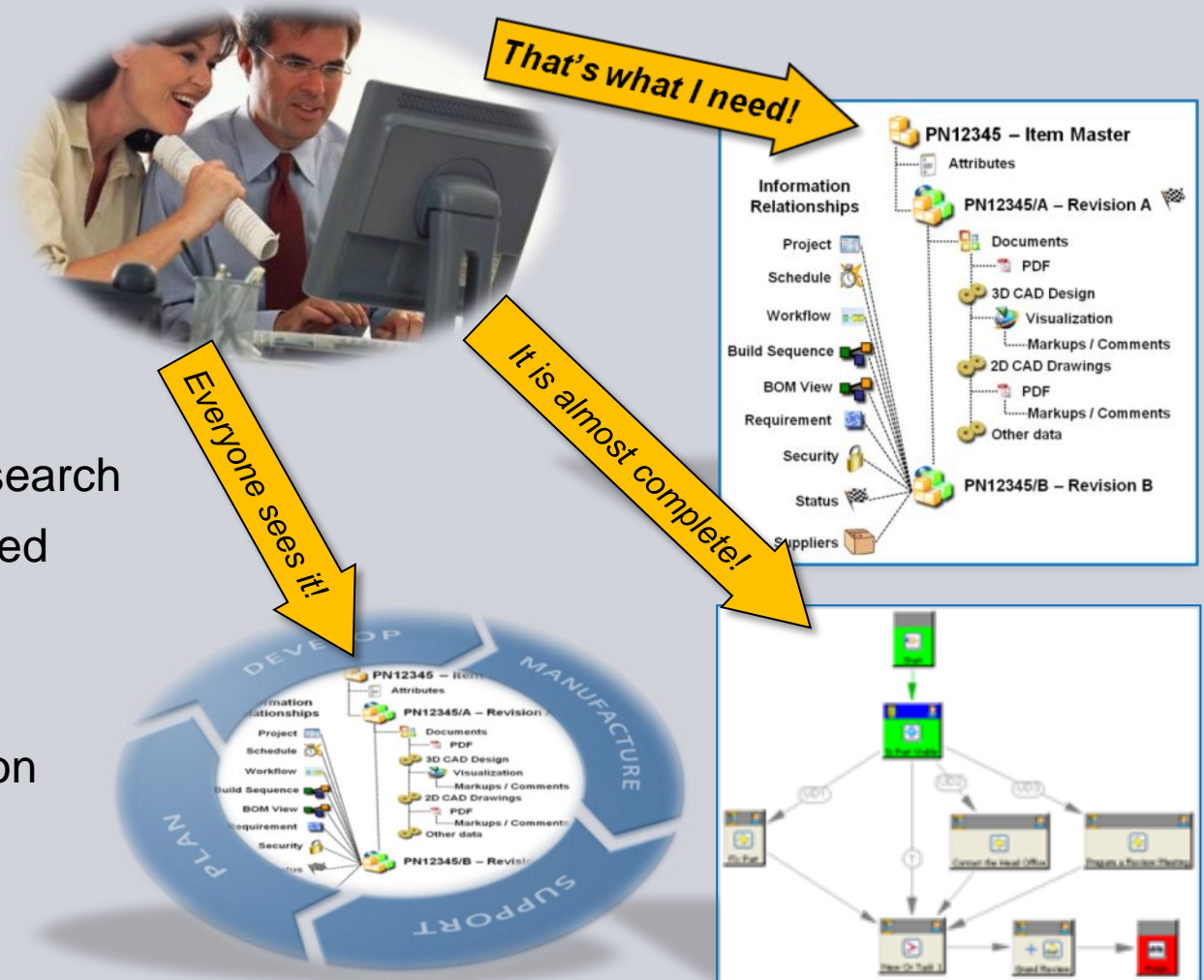
- Manage the data
- Manage the process
- Single Virtual Source

## Find information

- Simple and detailed search
- Where used/referenced
- Process status

## Share information

- Real-time collaboration
- Attached to workflow
- Visualization





## A PLM Platform ties applications together

What is PLM

PLM Principles

Manage-Find-Share

PLM is a Platform

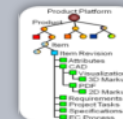
Fundamentals of PLM

PLM Capabilities

Implementing PLM

Combine information, process and communication to capture how your business really works providing...

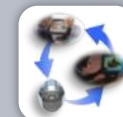
Single Source of Information



Process Automation



Embedded Collaboration



Comprehensive

*...more from a single solution partner*

Modular

*...align investment with requirements over time*

Out-of-the-box

*...use best practices -vs- build from scratch*

Configurable

*...faster deployment lowers TCO*

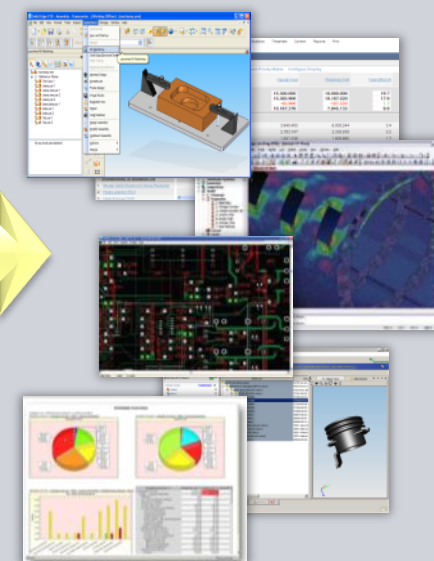
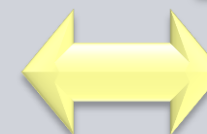
Scalable

*...high performance for any number of users*

OPEN

*...industry standard technologies*

PLM Platform



Applications

# PLM provides a single source of the truth

What is PLM

PLM Principles

Manage-Find-Share

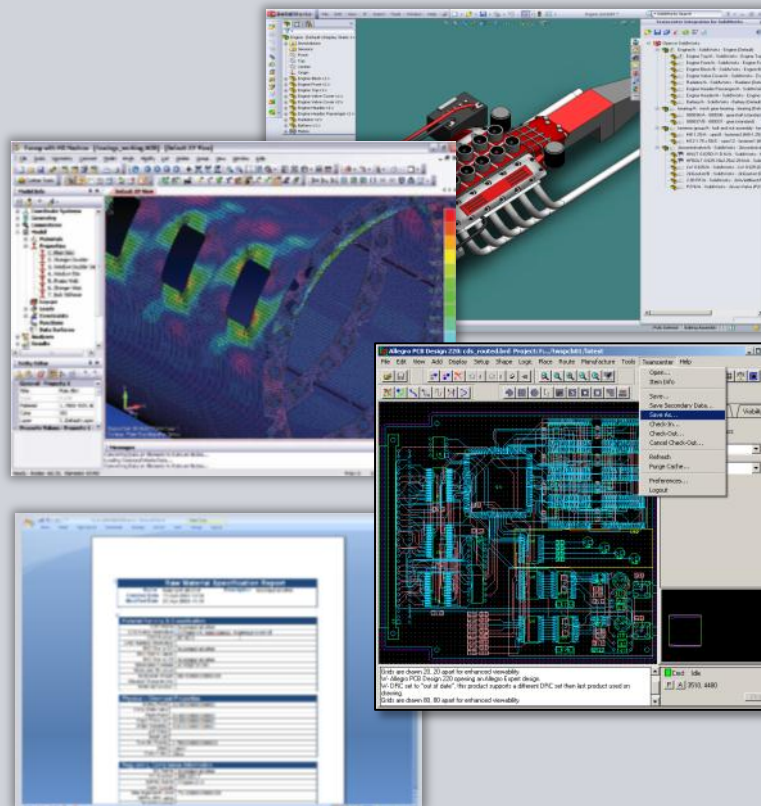
PLM is a Platform

Fundamentals of PLM

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If it's available in electronic form, PLM can manage it.



## MultiCAD in a Single Source:

NX, SolidEdge, SolidWorks, Pro/E, Catia, AutoCAD, Inventor, CATIA, CAM Data

**ECAD Integrations:** Altium, Cadence, Mentor, Intercept, EDA Gateway

**SLM Integrations:** NXNastran, Abaqus, Ansys, Fluent, Hypermesh, SLM Toolkit

**Basic Data Types:** Word, Excel, Text, PDF, ZIP, HTML, etc...

Configurable Datasets to map any application for Teamcenter to manage the information.

# Enterprise wide progress visibility

What is PLM

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Implementing PLM

Macro and Micro visibility of status

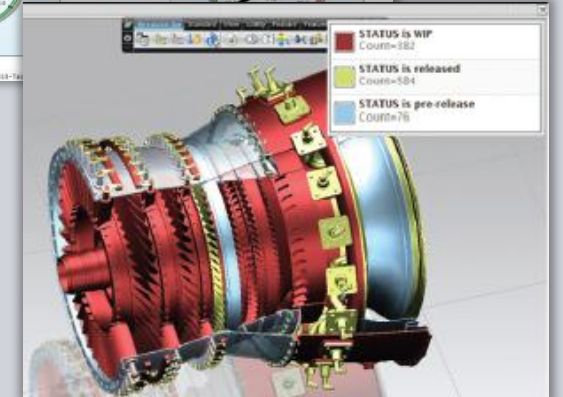
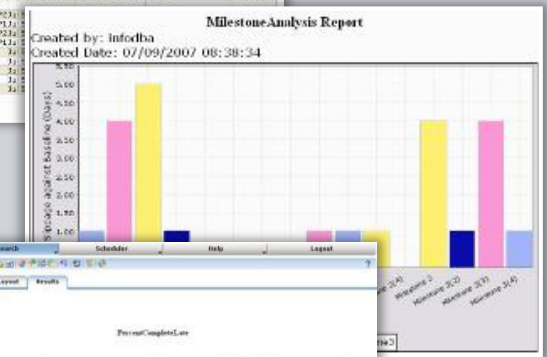
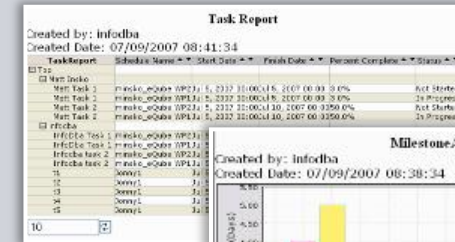
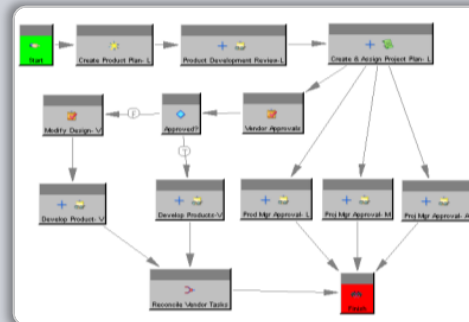
Where in the Product Lifecycle?



- Release Status
- Product Dev. Phases
- Change Process

Where in a Process Workflow?

- Completion status
- Who's task is due
- Where is it going



# Global collaboration from anywhere

What is PLM

PLM Principles

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Fundamentals of PLM

PLM Capabilities

Implementing PLM





# Phased approach to PLM Initiatives

What is PLM

PLM Principles

PLM Capabilities

Foundation (PDM)

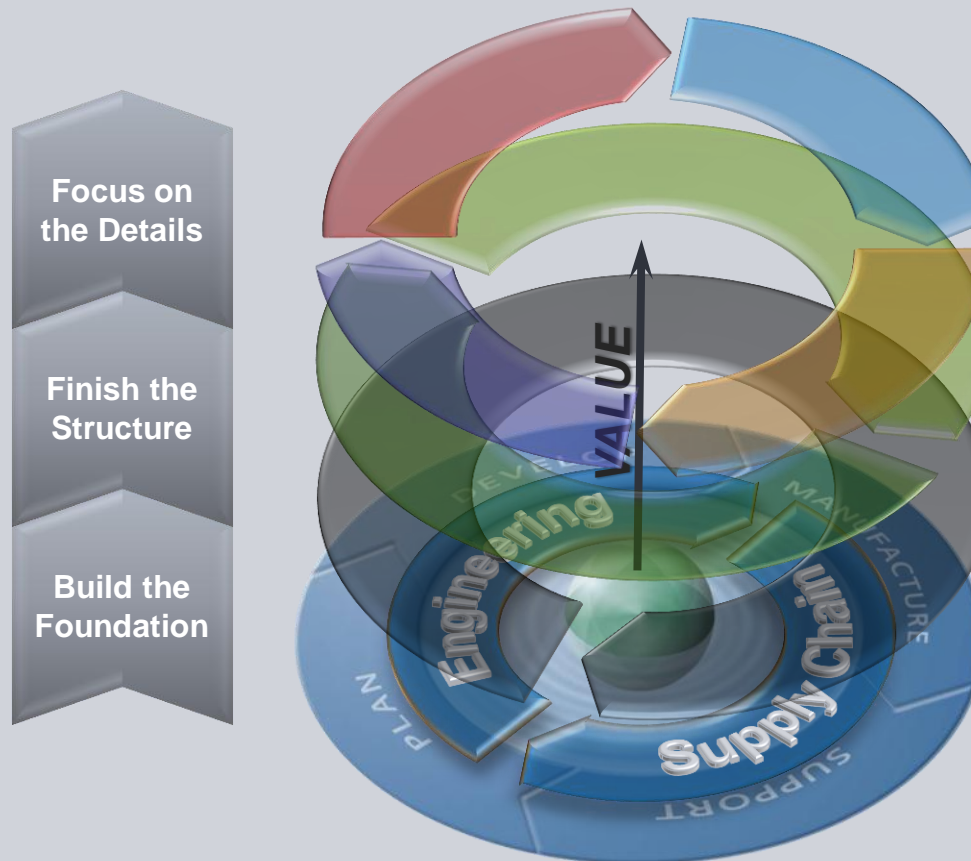
Information & Process

Optimize the Business

Siemens PLM Suite

Implementing PLM

Adopting End-to-End PLM takes time so a phased strategy is best practice of building a solid foundation in Engineering, expanding the flow of information to Manufacturing, and integrating strategic Business operations.



## Optimize the Business

Specialized PLM solutions (applications) that provide specific capabilities as needed for different operations thru the product lifecycle.

## Product Information & Processes

Expand to the management of any information and processes that *supports* the development, production, and documentation of product.

## PLM Foundation (PDM)

Foundational management of product Design and Engineering information including CAD, Document, and Release Status.



# Foundational PLM

## (*Product Data Management*)

What is PLM

PLM Principles

PLM Capabilities

Foundation (PDM)

Information & Process

Optimize the Business

Siemens PLM Suite

Implementing PLM

### Release Management



- Managed data ensures processing the right data
- An electronic process means a repeatable process
- Different **Statuses** can be applied throughout the lifecycle to denote which process steps are complete as well as control access to the data

*Release to Development* 🚩

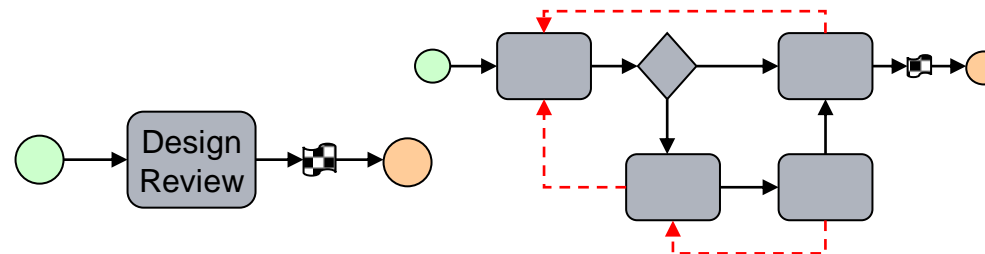
*Release to Prototype* 🚩

*Release to Production* 🚩

*Release to Service Only* 🚩

*Release to Obsolete* 🚩

*Closed* 🚩



# Product Information & Processes

What is PLM

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Foundation (PDM)

Information & Process

Optimize the Business

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Define and Develop  
the Product

## Electrical / Mechanical Integration

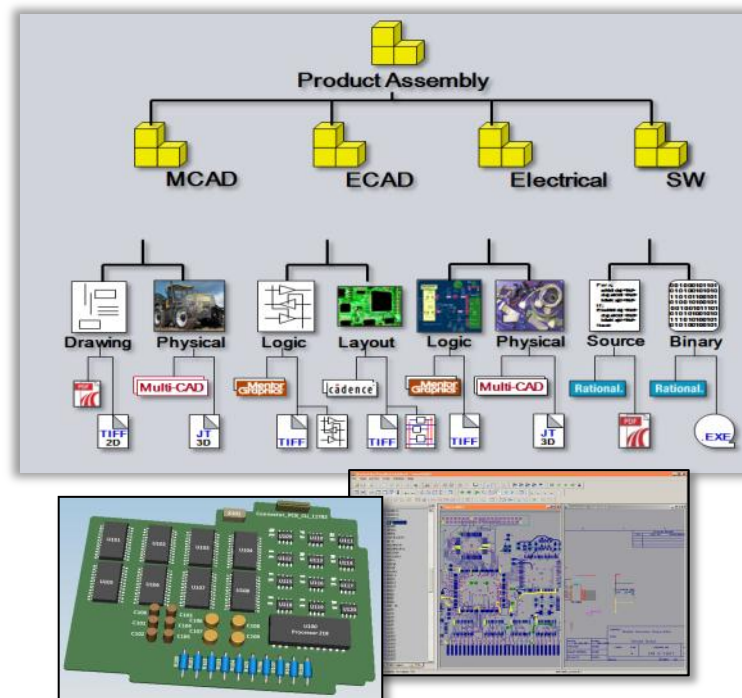


**Mech/Elect Data Model:**  
Single Source of Product  
Knowledge

**Requirements and  
Mechanical/Electrical  
Associativity**

**Best-in-class Tools and  
Tool Integrations**

**Cross-domain Design  
Collaboration**



Communicate with  
the Enterprise

Advanced  
Visualization

Documentation

# Optimize the Business

What is PLM

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Information & Process

Optimize the Business

Siemens PLM Suite

Implementing PLM

Enhance  
Engineering  
Performance

Simulation

Program  
Management

Manage People &  
Money



## Tooling Automation

### Tooling process expertise

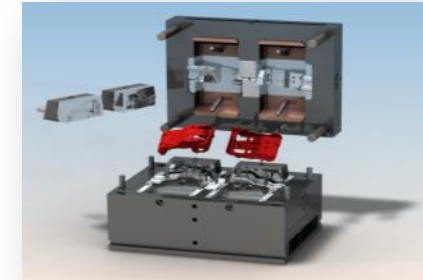
- NX Tooling comes out-of-the-box equipped with embedded process expertise
- Allows less experienced designer to be more productive
- Shortens tool design time and reduces errors

### Re-use of company standards

- Shorten their tool design through manufacture cycle by as much as 40%.
- Reuse of proven methods and resources
- Reduction of errors in design and manufacturing

### Design validation

- Ensure that parts, tools, and manufacturing processes have been properly defined as to eliminate costly physical rework
- Identification and resolution of issues early in the design cycle
- Eliminate costly design errors



Capture the Voice of  
the Customer

RFQ  
Management

Assembly  
Planning

Deliver  
The  
Product

## Siemens PLM product suite

What is PLM

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Optimize the Business

Siemens PLM Suite

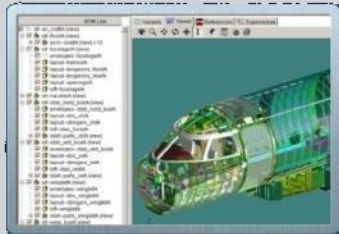
Implementing PLM

TEAMCENTER

NX

TECNOMATIX

*Siemens PLM Technology is categorized into three primary product brands.*



### DIGITAL LIFECYCLE MANAGEMENT

- Collaborate & innovate more intelligently...

TEAMCENTER



### DIGITAL PRODUCT DEVELOPMENT

- Design & engineer better products faster...

NX



### DIGITAL MANUFACTURING

- Build & support products more efficiently...

TECNOMATIX



# Teamcenter for Digital Lifecycle Management

What is PLM

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Information & Process

Optimize the Business

Siemens PLM Suite

Implementing PLM



Select a domain to learn more...

The world's most widely used PLM system, Teamcenter helps you:

- Increase productivity with a single source of product and process knowledge
- Improve teamwork through instant collaboration with anyone, anywhere
- Take control to power end-to-end PLM applications leveraging common data
- Speed ROI by lowering the cost of PLM ownership

TEAMCENTER

NX

TECNOMATIX

# Teamcenter Enterprise Knowledge Foundation

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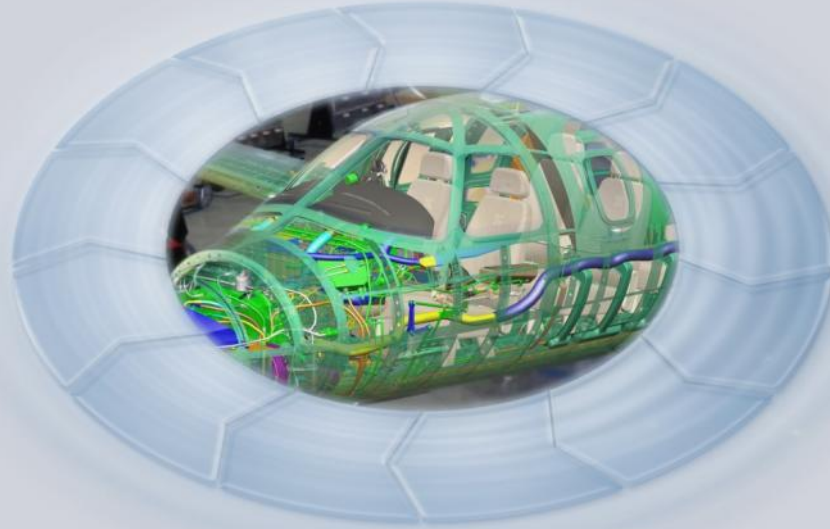
Siemens PLM Suite

Implementing PLM

TEAMCENTER

NX

TECNOMATIX



- Single secure environment for all product and process knowledge
- Manage diverse product-related IP
- Process automation across extended enterprise
- Rapid time to value with tailored domain and industry solutions



## Air Products

- Challenge: Reduce plant design costs by building from reusable modules
- Solution: Implement PLM to capture & reuse knowledge across enterprise
- Result: Plant design costs reduced by two-thirds



# Teamcenter Platform Extensibility Services

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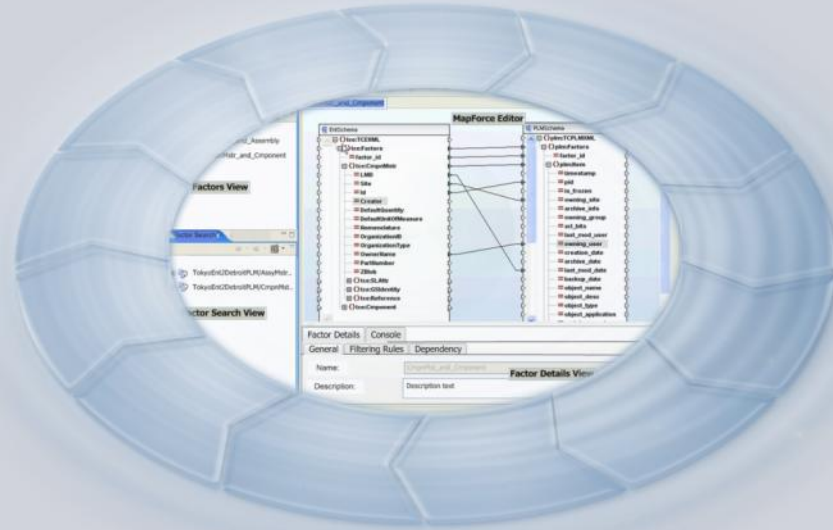
Siemens PLM Suite

Implementing PLM

TEAMCENTER

NX

TECNOMATIX



- Configure Teamcenter to fit your Business
- Connect Teamcenter and other enterprise applications
- Customize Teamcenter with specialized applications



B/S/H

- Challenge: Enable global innovation to drive regional customer satisfaction
- Solution: Align Teamcenter with global business processes without customization
- Result: Integrated PLM system costs less to implement and maintain





# Teamcenter Lifecycle Visualization

What is PLM

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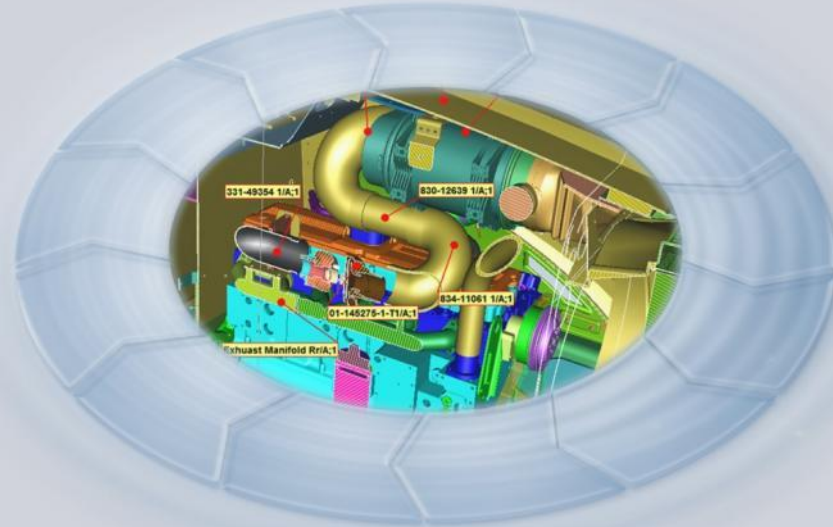
Siemens PLM Suite

Implementing PLM

TEAMCENTER

NX

TECNOMATIX



- Common “visualization pipeline” across lifecycle
- Powered by JT, world’s 3D standard, Ensures CAD system independence
- Pervasive managed visualization
- Digital mockup



Lockheed Martin

- Challenge: Lead coalition of 5 partners & 1000 suppliers from 30 countries in building F-35 JSF
- Solution: Provide one environment for visualization, collaboration, knowledge reuse, & process automation
- Result: 35% cycle time reduction saves \$ billions





# Teamcenter Systems Engineering and Requirements Management

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TEAMCENTER

NX

TECNOMATIX

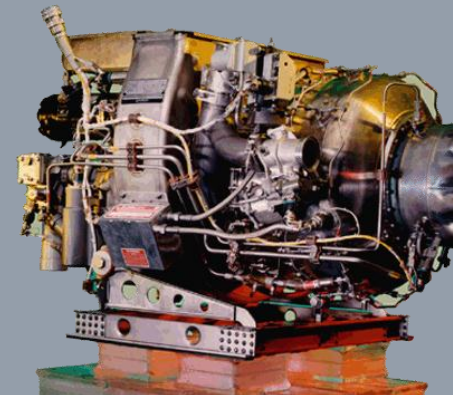


- Fully Integrated requirements management
- Lifecycle requirements traceability
- Familiar Microsoft Office Live user interface
- Cross-domain systems definition



Honeywell

- Challenge: Reduce cost of defense electronics products while increasing quality
- Solution: Automate process of managing customer requirements
- Result: Lower cost products attuned more to customer needs



**SIEMENS**

# Teamcenter Engineering Process Management

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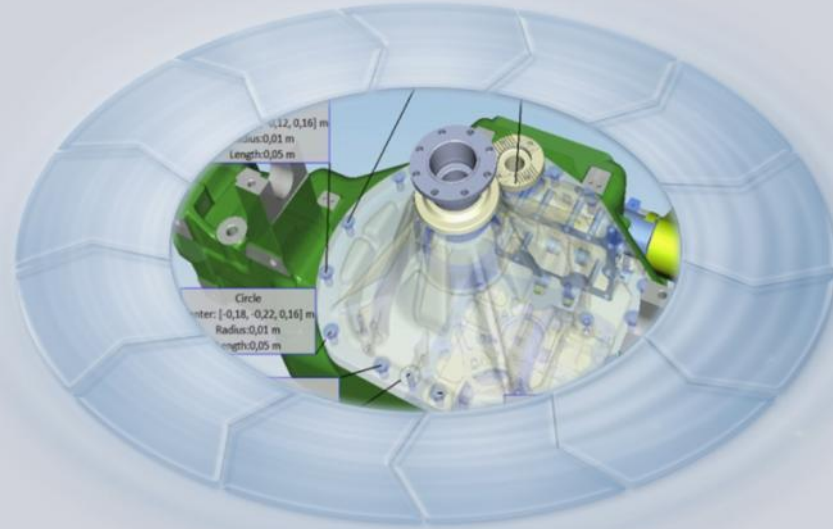
Siemens PLM Suite

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TEAMCENTER

NX

TECNOMATIX

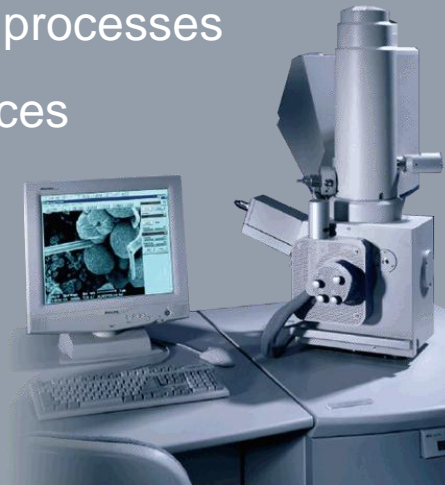


- Multi-CAD design management
- Design and process reuse reduce cost and time
- Digital design validation to catch issues before they cost money
- Best practice engineering change management



FEI

- Challenge: Integrate four business units for multi-site engineering
- Solution: Introduce single development environment, establish common processes
- Result: Best practices shared, time to market reduced by months



# Teamcenter Bill-of-Materials Management

What is PLM

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Information & Process

Optimize the Business

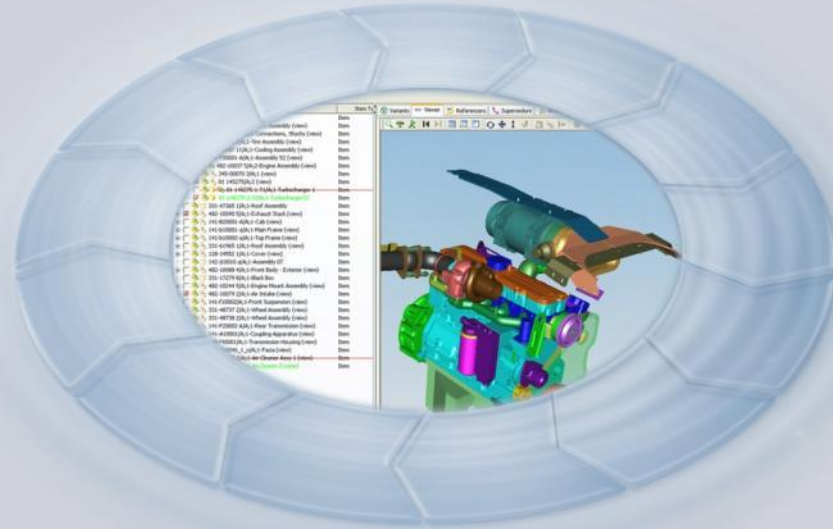
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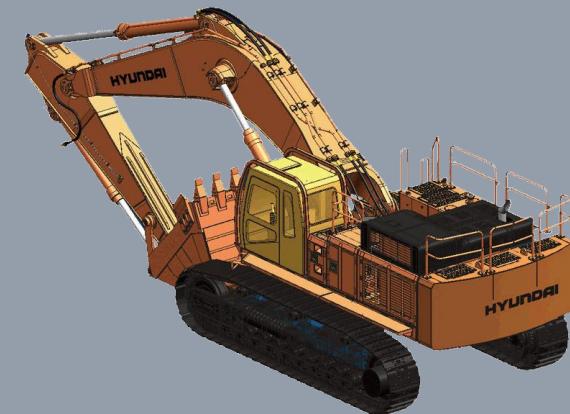


- Product configuration and enterprise BOM management
- Process-specific data structure and data management
- Lifecycle representation management



Hyundai Heavy Industries

- Challenge: Become “top-five” construction equipment producer
- Solution: Accelerate development with automatic BOM extraction from 3D assemblies
- Result: Increased data re-use and design productivity





## Teamcenter Compliance Management

What is PLM

PLM Principles

PLM Capabilities

Foundation (PDM)

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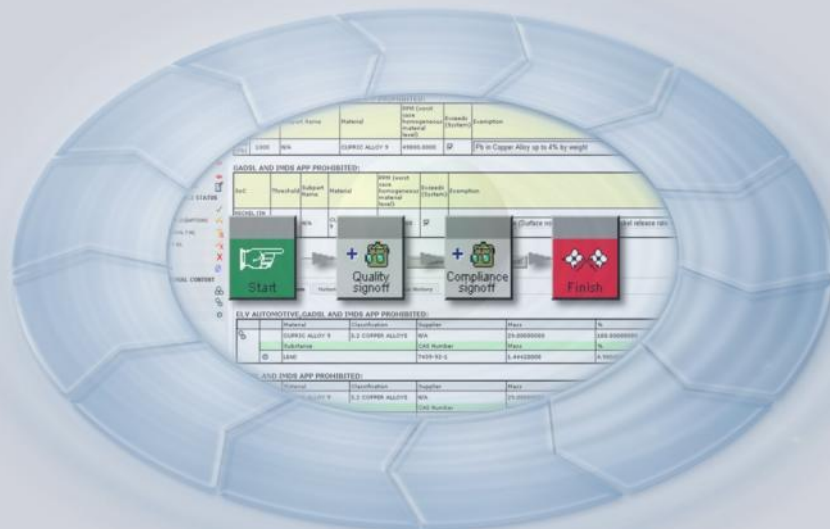
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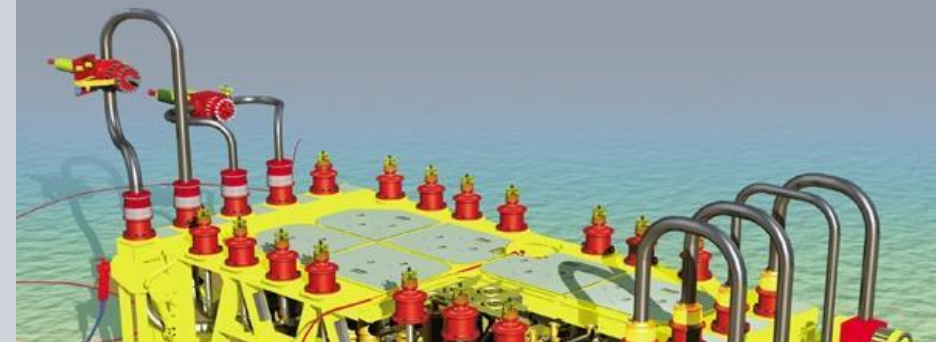


- Securely manage compliance data
- Link compliance requirements to business processes
- Enterprise-wide visibility and validation
- Industry-specific solutions
- Support sustainability strategies



FMC Technologies

- Challenge: Ensure compliance in tightly regulated energy industry
- Solution: Manage documentation to build parts to specification
- Result: Products meet requirements of international regulatory agencies



# Teamcenter Content and Document Management

What is PLM

PLM Principles

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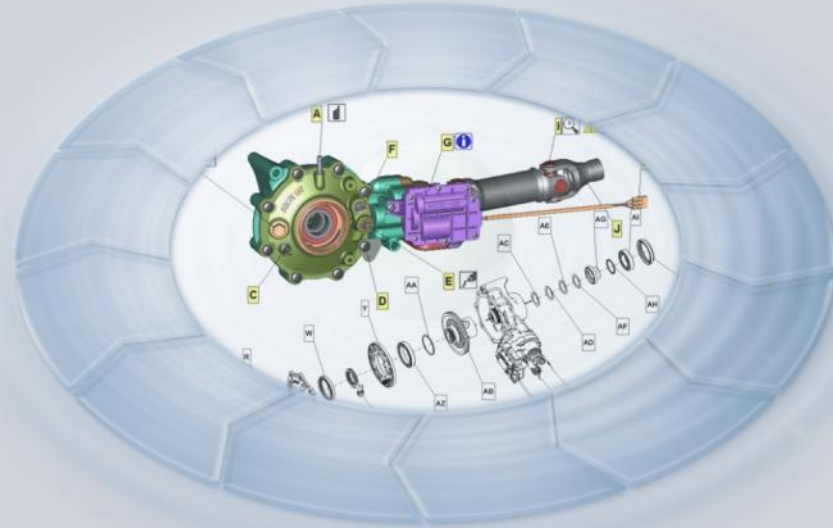
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- Standardized authoring and structuring of documents
- Advanced content authoring to support graphic and translated content for reuse
- Multi-channel publishing



## Major Control Systems Manufacturer

- Challenge: Reduce documentation costs, support global markets
- Solution: Implement content management with PLM environment to support reduced time and effort
- Result: Doubled volume of documentation, 4X number of languages supported, 25-50% reduction in time and costs

# Teamcenter Formula Package and Brand Management

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- Brand knowledge management
- Formula management
- Packaging and artwork management
- Global specification management



Unilever

- Challenge: Sustain growth with huge product portfolio and global employees
- Solution: Create a global specification management system
- Result: Better profit margins, top-line growth, and reduction in raw material specifications



# Teamcenter Supplier Relationship Management **SIEMENS**

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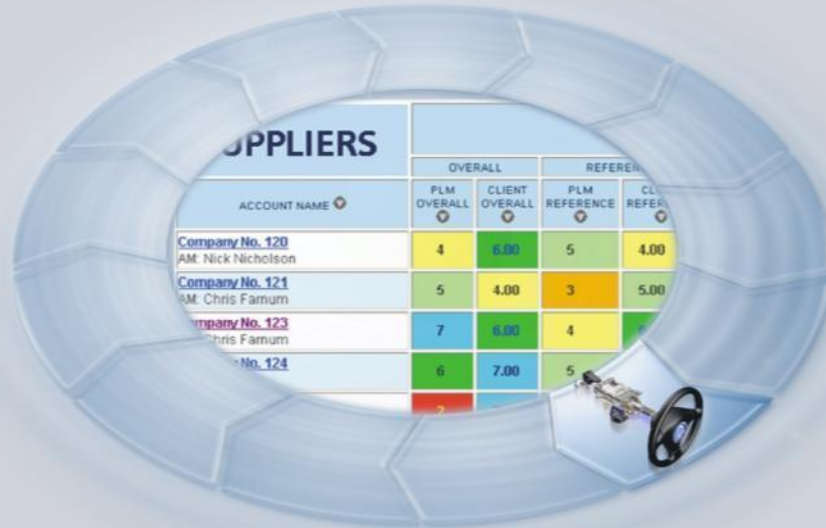
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- Synchronization with product development
- Electronic sourcing process
- Supplier management
- Spend management



## Major Automotive Supplier

- Challenge: Improve speed and accuracy of quoting process
- Solution: End-to-end electronic sourcing integrated with product change process
- Result: Shortened sourcing cycles, fewer communications errors, increased compliance with negotiated agreements



# Teamcenter Mechatronics Process Management **SIEMENS**

What is PLM

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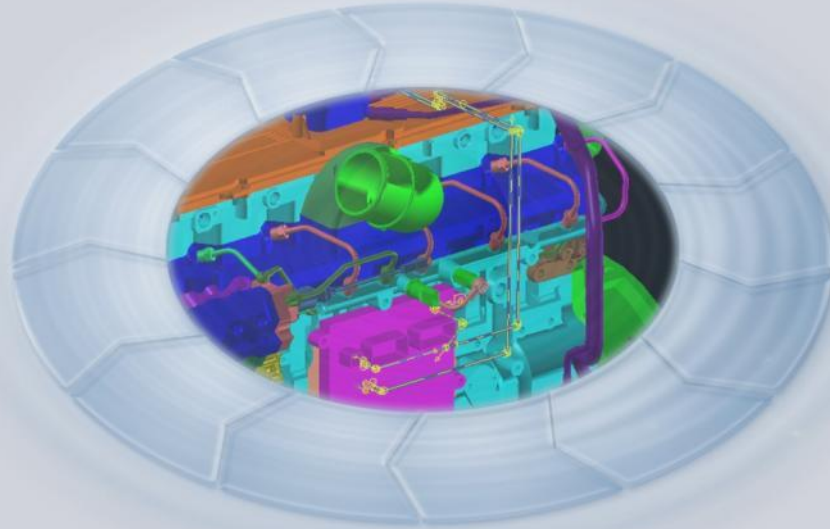
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- Mechatronics data model: single source of product knowledge
- Requirements and mechatronics associativity
- Best-in-class tools and integrations
- Cross-domain design collaboration



## Northrop Grumman

- Challenge: Manage requirements process for program involving mechanical & electronic systems
- Solution: Implement database to automate requirements process
- Result: Improvements to competitive bid process lower cost, enhanced quality



# Teamcenter Manufacturing Process Management

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- Single Source of manufacturing Knowledge
- Lifecycle control
- Proven interoperability
- Manufacturing resource visibility



ASCOM

- Challenge: Optimize manufacturing process & improve quality
- Solution: Build knowledge base for continuous improvement & quality reporting
- Result: New product cycles 10x faster; quality correction less costly



# Teamcenter Simulation Process Management

What is PLM

PLM Principles

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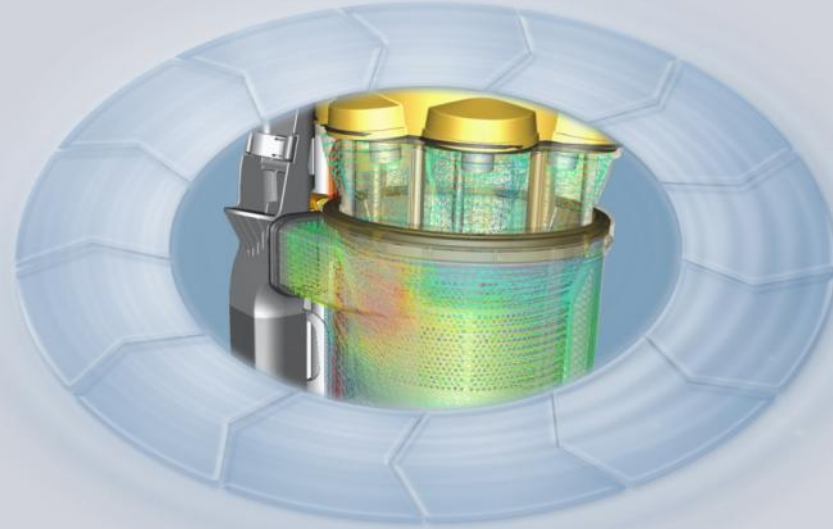
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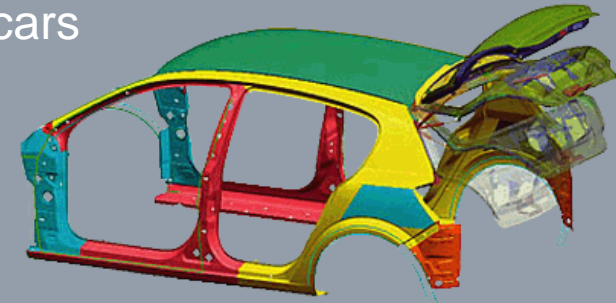


- Single PLM environment to manage simulation tools, data and workflows
- Standard, repeatable simulation processes
- CAD and CAE coordinated so “as-analyzed” represents “as-designed”



Adam Opel

- Challenge: Conduct performance analyses earlier in design
- Solution: Change process to enable designers to do up-front simulations
- Result: Designs evaluated in less than a day; quality enhanced for safer cars



# Teamcenter Maintenance Repair and Overhaul (MRO)

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- Configuration management of operational assets
- Maintenance planning and forecasting
- Maintenance execution/compliance
- Materials lifecycle management
- Logistics support analysis records mgt.



## Royal Australian Navy

- Challenge: Manage MRO process on entire fleet of ships
- Solution: Implement Navy-wide logistics system to guide ships in proper MRO process
- Result: Ships operate in more compliance with regulations





# Tecnomatix for Digital Manufacturing

What is PLM

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**Tecnomatix optimizes performance by helping you leverage best practices, make the right decisions and respond better to change.**

- The #1 Enterprise Digital Manufacturing solution
- Highest quality part & assembly manufacturing from Job 1
- Single associative source for manufacturing information



**Select a domain to learn more...**

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# Tecnomatix Part Planning & Validation

What is PLM

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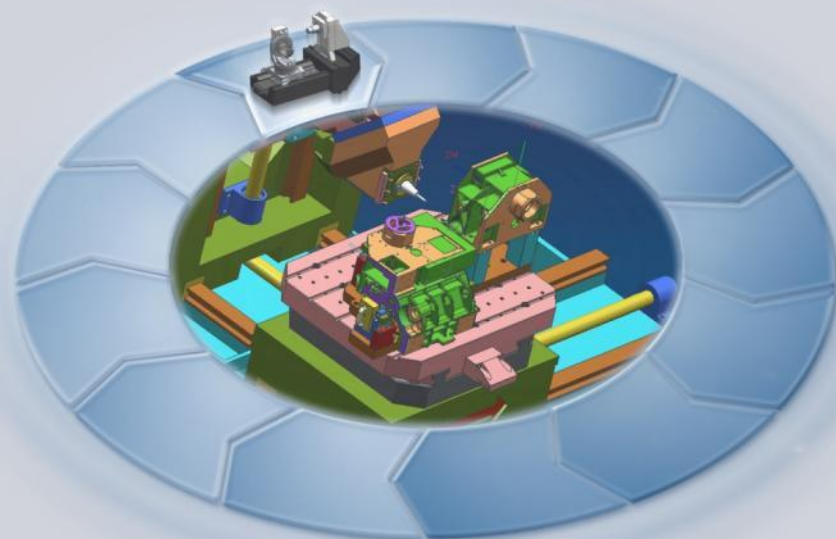
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- Process plans for part manufacturing
- Programming & validation for high volume machining
- Machining, programming & analysis
- High-speed transfer line balancing
- Stamping, die & press line validation



## Pratt & Whitney

- Challenge: Reduce engine development lead-time & cost
- Solution: Leverage standardized part manufacturing processes & extend system to suppliers
- Result: Engine development time cut in half; costs reduced 75%



# Tecnomatix Assembly Planning & Validation

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- Process design
- Assembly validation & optimization
- Ergonomic simulation
- Work-instruction creation
- System balancing



Hella

- Challenge: Supply auto OEMs more lighting & electronics variants in shorter innovation cycles
- Solution: Design & simulate processes to optimize production
- Result: Faster production start-ups, greater customer responsiveness



# Tecnomatix Robotics & Automation Planning

What is PLM

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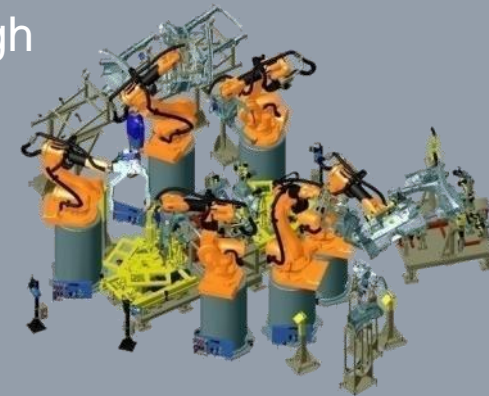


- Multi-user collaborative 3D environment
- Automation and productivity tools
- Event-based simulation
- Offline programming
- Virtual commissioning



Volvo

- Challenge: Improve all body-in-white planning activities
- Solution: Implement single system for process design & simulation
- Result: Implementation on track with high adoption rate





# Tecnomatix Plant Design & Optimization

What is PLM

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- Unified source of factory knowledge
- Virtual factory design & visualization
- Analysis of facility logistics
- Simulation-based business decisions



## General Motors

- Challenge: Improve agility to build any product anywhere
- Solution: Link design, manufacturing to optimize plant performance
- Result: Vehicle development time cut 50%: Lansing Plant wins JD Power quality award



# Tecnomatix Quality Management

What is PLM

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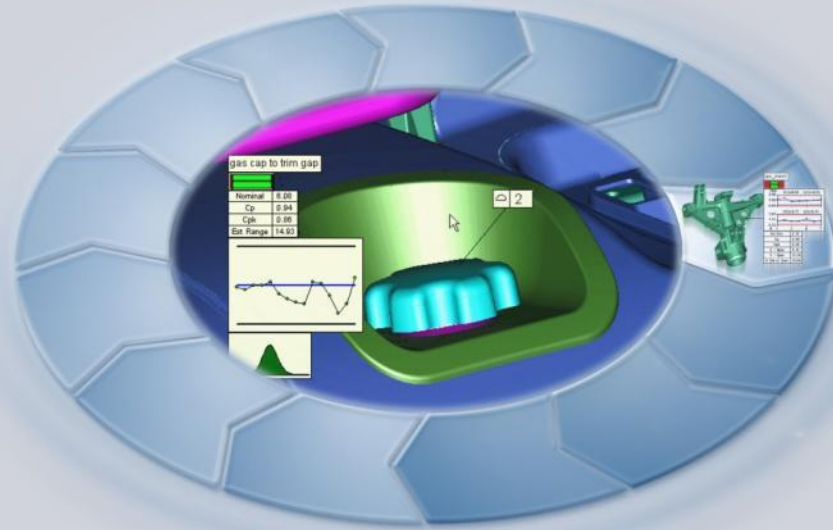
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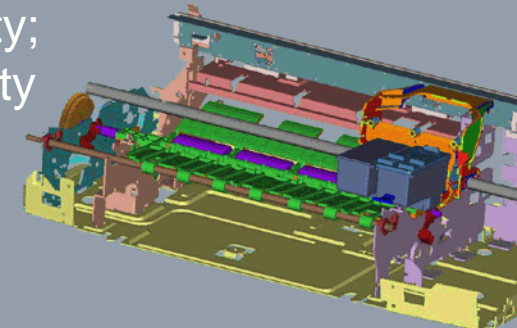


- Quality data management
- Dimensional & tolerance analysis
- In-process data analysis
- Six Sigma support
- Regulatory compliance



Hewlett-Packard

- Challenge: Develop more reliable, lower cost printers through faster design cycles
- Solution: Reduce impact of dimensional variation on quality
- Result: Increased product reliability; reduced warranty support costs



# Tecnomatix Production Management

What is PLM

PLM Principles

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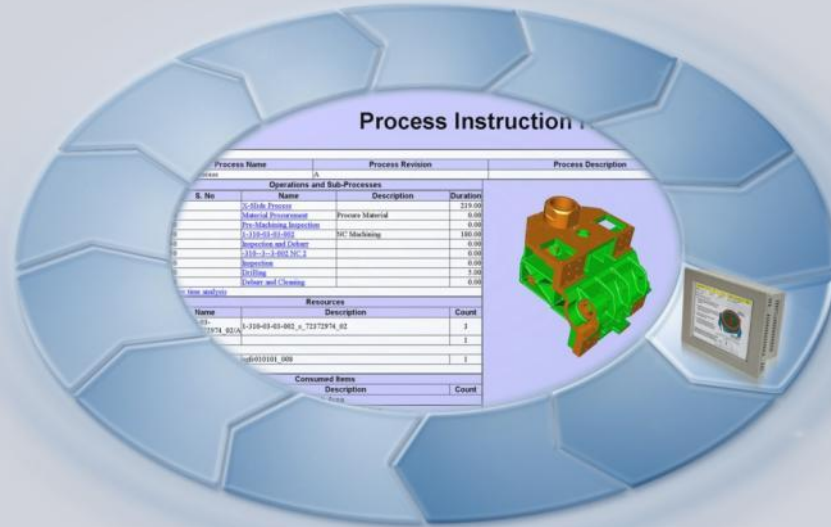
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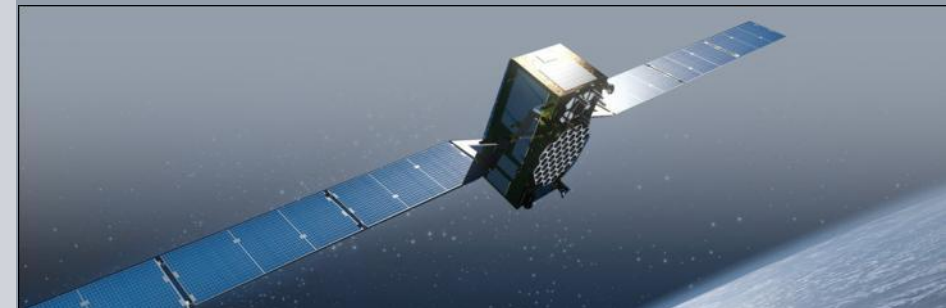


- Production status reports
- Technical work instructions
- As-built data capture
- Teamcenter & Simatic IT interoperability bridge
- Connection to ERP systems



Astrium

- Challenge: Provide manufacturing services to thrive in cyclical business
- Solution: Replace paper-based system with MES
- Result: 10% increase in capacity; 50% reduction in cycle times



# Summary

- **Siemens PLM**
- **What is PLM ?**
- **PLM Principles**
- **PLM Capabilities**





# Gracias !

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